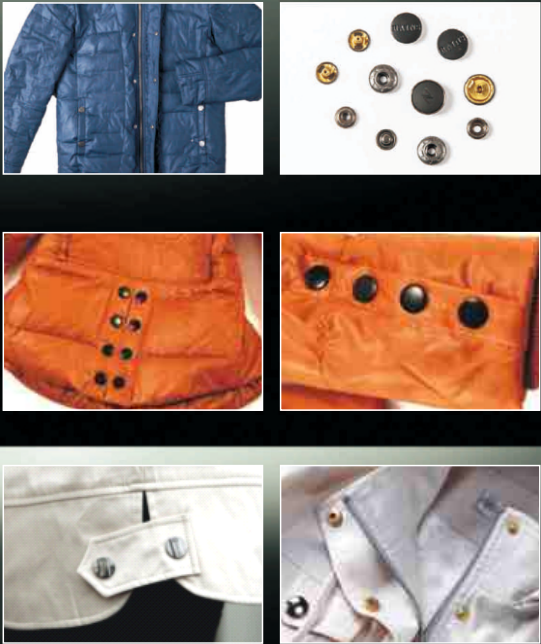
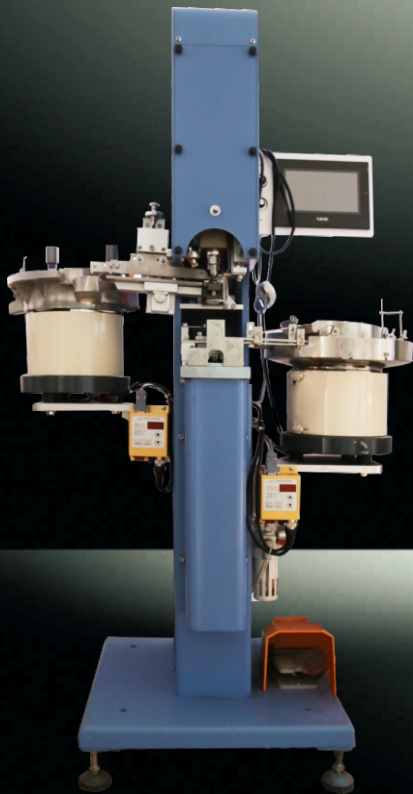


M830-B 全自动四合扣钉扣机



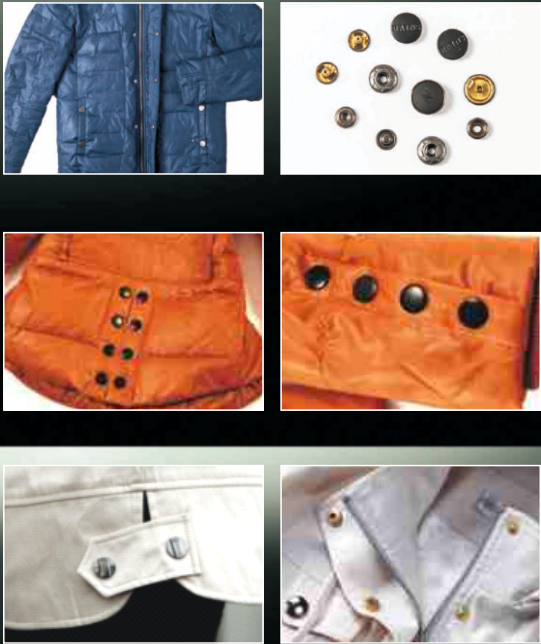
产品性能特点

- 高效：是人工打扣机的5-6倍，正常铆合次数50-60次/分钟。
- 安全：冲头安全保护设置，更有效的保护操作者安全。
- 特点：自动上塑料垫片，采用物料混合式振动盘，【纽扣、垫片】双轨道合并。
- 降损耗：均匀的双伺服铆合，排除了人力用力不均引起的铆合不合格，使产品合格率达到99%
- 节能环保：气动送料、伺服铆合的工作原理低碳环保，待机超时自动断电设置，时刻节省能源。
- 方便：智能电控简单易学，扣件互换操作快捷，上下模具更换方便。
- 边冲边打：上下模具高度触摸屏一键调试。铆合力度数字调节。
- 扣件适用范围广：适用于ø 9-24mm各种圆形钮扣，并对部分方形扣适用。
- 计数功能：可以进行产量统计
- 红外线定位：对铆合部分能精准定位。
- 适用行业：服装、箱包、手袋、皮具、鞋类、头盔、工艺品、文具等。

技术参数

型号	M830-B	适用规格	ø 9-24mm
电源	220V 50/60Hz	机器尺寸	95×50×140
总功率	1000W	外箱尺寸	100×63.5×145cm
工作气压	4-8Mpa	净重	150kg
工作速度	3500颗/小时	毛重	192kg
加工厚度	3-6mm		

M830-B Automatic Pierce & Plastic Washer Feeding Snap Button Attaching Machine



PRODUCT CHARACTERISTICS

- Fast speed: 50-60 pcs / minute.
- Safety: punch safety protection devices available
- Feature: feeding plastic washer automatically,using material mixed vibration bowl,button and washer double rails combine together.
- Loss reduction: double- servo drive, success rate 99%, avoid unqualified riveting caused by manual work.
- Power saving and ECO-friendly: pneumatic drive feeding buttons, servo-drive riveting , Machine automatically power off when stopping overtime
- Convenient: PLC monitor, easy to learn, fast change of parts and mould.
- Pierce material and fix button automatically,the height of the upper and lower molds is adjusted by one key on the PLC monitor. Riveting strength is adjusted by changing the number on the operation page.
- Suitable buttons: 9-24mm round buttons, and some square buttons.
- Production capacity countable.
- Laser positioning helps rivet accurately.
- Applicable industries: clothing, bags, handbags, leather goods, footwear, helmets, handicrafts, stationery, etc.

PARAMETER

Model number	M830-B	Button and rivet size	9-24mm
Power supply	220 V, 50 / 60Hz	Machine size	95×50×140cm
Total power	1,000 W	Package size	100×63.5×145cm
Operating air pressure	4-8Mpa	Net weight	150kg
Working speed	3,500 pcs / hour	Gross weight	192kg
Material thickness	3-6mm		