M830 全自动四合扣钉扣机

M830 Automatic Pierce Snap Button Attaching Machine



产品性能特点

- 高效: 是人工打扣机的5-6倍, 正常铆合次数50-60次/分钟。
- 安全:冲头安全保护设置,更有效的保护操作者安全。
- 降损耗:均匀的伺服铆合,排除了人力用力不均引起的铆合不合格,使产品合格率达到99%。
- 节能环保: 气动送料、上下伺服铆合的工作原理低碳环保, 待机超时自动断电设置, 时刻节省能源。
- 方便:智能电控简单易学,扣件互换操作快捷,上下模具更换方便。
- 边冲边打:上下模具高度触摸屏一键调试。铆合力度数字调节。
- 扣件适用范围广:适用于ø9-24mm各种圆形钮扣,并对部分方形扣适用。
- 计数功能:可以进行产量统计。
- 红外线定位:对铆合部分能精准定位。
- 适用行业: 服装、箱包、手袋、皮具、鞋类、头盔、工艺品、文具等。

技术参数

型号	Ν	/1830	适用规格	ø 9-24mm
电源	2	220V 50/60Hz	机器尺寸	95×50×140
总功率	<u>«</u> 1	W000	外箱尺寸	100×63.5×145cm
工作管	远 4	I-8Mpa	净重	150kg
工作道	度 3	3500颗/小时	毛重	192kg
加工厚	夏度 3	3-6mm		

PRODUCT CHARACTERISTICS

- Fast speed: 50-60 pcs / minute.
- Safety: punch safety protection devices available
- Loss reduction: servo drive, success rate 99%, avoid unqualified riveting caused by manual work.
- Power saving and ECO-friendly: pneumatic drive feeding buttons, servo-drive riveting, Machine automatically power off when stopping overtime
- Convenient: PLC monitor, easy to learn, fast change of parts and mould.
- the PLC monitor. Riveting strength is adjusted by changing the number on the operation page.
- Suitable buttons: 9-24mm round buttons, and some square buttons.
- Production capacity countable.
- Laser positioning helps rivet accurately.

PARAMETER

Model number	M830	Button and rivet size	9-24mm
Power supply	220 V, 50 / 60Hz	Machine size	95×50×140cm
Total power	1,000 W	Package size	100×63.5×145cm
Operating air pressure	4-8Mpa	Net weight	150kg
Working speed	3,500 pcs / hour	Gross weight	192kg
Material thickness	3-6mm		

• Pierce material and fix button automatically, the height of the upper and lower molds is adjusted by one key on

• Applicable industries: clothing, bags, handbags, leather goods, footwear, helmets, handicrafts, stationery, etc.