

157D-E、157Q-E 送扣机



157D-E、157Q-E BUTTON FEEDER



产品性能特点

- 高效率：人工喂扣每天钉扣5000–6000个，系统供扣每天钉扣15000个。
- 系统稳定：PLC控制，稳定性高；优质气缸使用寿命长；步进电机搓扣上扣率高。
- 操作简单：人机交换界面友好，所有功能触手可及。纽扣宽度厚度识别装置操作简单。
- 安全性高：断针保护，防误供扣，自动补扣功能。

技术参数

型号	157D-E、157Q-E	纽扣直径	8-22mm
操作方式	7寸真彩触摸液晶屏	纽扣厚度	1.5-5mm
供扣方式	震动盘输扣，电子气动、步进电机组合传输	供扣纠正	扣夹无扣自动补扣
供扣时间	0.2秒一个	断针保护	送扣爪在钉扣机压脚下时，钉扣机不落针
纽扣种类	两眼、四眼（特殊定制的三眼、五眼）圆形平扣	防误供扣	钉扣机压脚下落后，系统不供扣

FEATURE OF PRODUCT

- Efficiency: Manual feeding buttons can be fastened 5000-6000 per day, and the system can be used to fasten 15000 per day.
- System stability: PLC control, high stability; long service life of high-quality cylinders; stepper motor rubbing and buckling rate is high.
- Simple operation: friendly man-machine interface, all functions are within reach. The button width and thickness identification device is simple to operate.
- Safety: Broken needle protection, anti-mistake buckle, automatic buckle function.

技术参数

Model NO.	157D-E、157Q-E	Button diameter	8-22mm
Operational mode	7-inch Real-color Touch L CD Screen	Button thickness	1.5-5mm
Method of withholding	Vibration disc buckle, combined transmission of electronic pneumatic and stepping motor	Correction of supply and deduction	Buckle clamp without buckle automatic repairing
Deduction time	One in 0.2 seconds	Protection of Broken Needle	When the feeding claw is pressed under the foot of the nail buckler, the nail buckler does not drop the needle.
Button type	Two-eye, four-eye (special customized three-eye, five-eye) circular flat button	Anti-mistake buckle	The nailing machine lags behind the press foot and the system is not buckled.